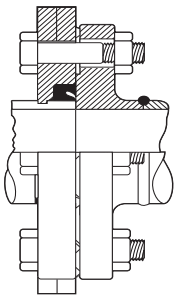
Style 744 FireLock® Flange Adapter

with Vic-Plus™ Gasket System

PRODUCT DESCRIPTION

2 - 8" Sizes



(Exaggerated for clarity)

Style 744 FireLock Flange adapter is designed for directly incorporating flanged components with ANSI CL. 125 or CL. 150 bolt hole patterns into a grooved pipe system. Sizes 2 - 8" (50 - 200 mm) are hinged for easy handling with integral end tabs which facilitate assembly.

The design incorporates small teeth inside the key shoulder I.D. to prevent rotation.

Because of the outside flange dimension, FireLock Flange adapters should not be used on FireLock fittings. When wafer or lug-type valves are used adjoining a Victaulic fitting, check disc dimensions to assure proper clearance.

FireLock Flange adapters should not be used as anchor points for tie-rods across nonrestrained joints. Mating rubber faced flanges, valves, etc., require the use of a FireLock Flange washer.

FireLock Flange adapters with Vic-Plus gaskets do not require lubrication. The gasket must always be assembled with the color coded lip on the pipe and the other lip facing the mating flange.

Style 744 FireLock Flange Adapters with the Vic-Plus™ Gasket System are designed and recommended for use ONLY on fire protection systems.

Vic-Plus Gasket System:
Victaulic® now offers a gasket system which requires no field lubrication on wet pipe systems. The Vic-Plus™ System (patented) is dry, clean, and non-toxic. It reduces assembly time substantially and eliminates the mess and chance of over-lubrication. Please refer to the latest copy of the Victaulic Field Installation Handbook (I-100) for supplemental lubrication requirements.

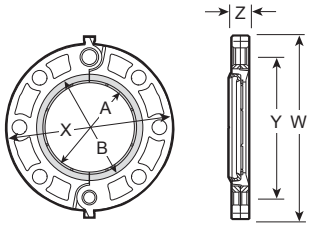
UL ULC FM

See Victaulic publication 10.01 for details.

DIMENSIONS

Style 744

Sizes 2 - 8" (50 - 200 mm)
ANSI Class 125 and 150 Flange



Note: Gray area of mating face must be free from gouges, undulations or deformities of any type for effective sealing.

Pipe Size		Max. Work Press.* PSI kPa	Max. End Load* Lbs. N	No. Bolts † Req'd.	Bolt Size † Inches	Sealing Surface Inches/mm		Dimensions Inches/millimeters				Aprx. Wgt. Each Lbs. kg
Nominal Diameter In./mm	Actual Outside Diameter In./mm					"A" Max.	"B" Min.	W	X	Y	Z	
2 50	2.375 60,3	175 1200	775 3450	4	5/8 X 2 3/4	2.38 60	3.41 87	6.75 172	6.00 152	4.75 121	0.75 19	2.7 1,2
2 1/2 65	2.875 73,0	175 1200	1135 5050	4	5/8 X 3	2.88 73	3.91 99	7.88 200	7.00 178	5.50 140	0.88 22	4.2 1,9
3 80	3.500 88,9	175 1200	1685 7500	4	5/8 X 3	3.50 89	4.53 115	8.44 214	7.50 191	6.00 152	0.94 24	4.8 2,2
4 100	4.500 114,3	175 1200	2780 11045	8	5/8 X 3	4.50 114	5.53 141	9.94 252	9.00 229	7.50 191	0.94 24	7.1 3,2
5 125	5.563 141,3	175 1200	4250 18920	8	3/4 X 3 1/2	5.56 141	6.71 171	11.00 279	10.00 254	8.50 216	1.00 25	8.3 3,8
6# 150	6.625 168,3	175 1200	6030 26840	8	3/4 X 3 1/2	6.63 168	7.78 198	12.00 305	11.00 279	9.50 241	1.00 25	9.3 4,2
8# 200	8.625 219,1	175 1200	10219 45475	8	3/4 X 3 1/2	8.63 219	9.94 252	14.63 372	13.50 343	11.75 298	1.13 29	13.9 6,3

*Refer to notes below.

†Total bolts required to be supplied by installer. Bolt sizes for conventional flange-to-flange connection. Larger bolts are required when Vic-Flange adapter is utilized with wafer-type valves.

Not available with Vic-Plus gasket system. Lubrication is required.

NOTES

* Working Pressure and End Load are total, from all internal and external loads, based on standard weight steel pipe, standard roll or cut grooved in accordance with Victaulic specifications. Contact Victaulic for performance on other pipe.

WARNING: FOR ONE TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1½ times the figures shown.

Style 744 FireLock Flange adapters provide rigid joints when used on pipe with standard roll or cut groove dimensions and consequently allow no linear or angular movement at the joint.

WARNING: Depressurize and drain the piping system before attempting to install, remove, or adjust any Victaulic piping products.

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Victaulic Asia Pacific • Phone: 65-6235-3035 • Fax: 65-6235-0535 • e-mail: vicap@victaulic.com

VIC-FLANGE ADAPTER NOTES

1 The Style 744 (2 - 8"/50 - 200 mm) design incorporates small teeth inside the key shoulder I.D. to prevent rotation.

2 FireLock Flange adapter should not be used on FireLock fittings. When wafer or lug-type valves are used adjoining a Victaulic fitting, check disc dimensions to assure proper clearance.

3 FireLock Flange adapters should not be used as anchor points for tie-rods across nonrestrained joints. Mating rubber faced flanges, valves, etc. require the use of a FireLock Flange washer.

4 Area A-B noted in the above drawing must be free from gouges, undulations or deformities of any type for effective sealing.

5 FireLock Flange adapter gaskets must always be assembled with the color coded lip on the pipe and the other lip facing the mating flange.

6 Flange Washers: FireLock Flange adapters require a smooth hard surface at the mating flange face for effective sealing. Some applications for which the Vic-Flange adapter is otherwise well suited do not provide an adequate mating surface. In such cases, it is recommended that a metal Flange Washer be inserted between the FireLock Flange adapter and the mating flange to provide the necessary sealing surface.

Typical applications where a Flange Washer should be used are:

A When mating to a serrated flange: a standard flat flange gasket should be used adjacent to the serrated flange and then the Flange Washer is inserted between the FireLock Flange adapter and the flange gasket.

B When mating to a wafer valve: where typical valves are rubber lined and partially rubber faced (smooth or not), the Flange Washer is placed between the valve and the FireLock Flange adapter.

C When mating a rubber faced flange: the Flange Washer is placed between the FireLock Flange adapters and the rubber faced flange.

D When mating AWWA cast flanges to IPS flanges: the Flange Washer is placed between two FireLock Flanges. The hinge points must be oriented approximately 90° to each other. If one flange is not a FireLock Flange adapter (e.g. flanged valve), then a standard flat flange gasket must be placed adjacent to that flange and the Flange Washer inserted between the flange gasket and the FireLock Flange adapter.

E When mating to components (valves, strainers, etc.) where the component flange face has an insert: follow the same arrangement as in Application 1.

F When mating to a Series 705-W Butterfly valve, Style 744 may only be used on one side of the connection.

When ordering Flange Washers, always specify product style (Style 744) and size to assure proper Flange Washer is supplied.

MATERIAL SPECIFICATIONS

Flange Housing: Ductile iron conforming to ASTM A-536, grade 65-45-12. Ductile iron conforming to ASTM A-395, grade 65-45-15, is available upon special request.

Coating: Black enamel

- **Optional:** Hot dipped galvanized

Bolts/Nuts: Supplied by installer

Gasket:

- **Grade “E” EPDM - Type A Vic-Plus Gasket System Δ**
  (Violet color code). FireLock products have been Listed by Underwriters Laboratories Inc. and Approved by Factory Mutual Research for wet and dry (oil free air) sprinkler services up to the rated working pressure using the Grade “E” Type A Vic-Plus Gasket System, requiring no field lubrication for most installation conditions.

Δ Standard gasket approved for dry pipe systems to –40°F (–40°C). Based on “typical” pipe surface conditions, supplemental lubricant is recommended for services installed below 0°F (-18°C) and for all dry pipe systems or systems to be subjected to air tests prior to being filled with water. Supplemental lubrication may also be rquired on pipe with raised or undercut weld seams or pipe that has voids and/or cracks at the weld seams.

This product shall be manufactured by Victaulic Company. All products to be installed in accordance with current Victaulic installation/assembly instructions.
Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

WM TAO & ASSOCIATES
CONSULTING ENGINEERS

Shop Drawing Submittal Review

Transmitted To: Cannon Design

Date: December 20, 2016

Attention: **stl-cac@cannondesign.com**

Contact Person / WTA Field Inspector: Patrick Garner

Project Name: Webster University-**ISB**

Reviewed by: Mike Whitworth (WES)

Project No. WT 14127.01
WES 607

[ ] UPS [ ] Courier [X] **Email**

Copies	No.	Description
1 PDF	211313F02	(Submittal No.'s:)
		(Cannon #211313-015) - (Paric #15051-0349) – (WES #607)
		➢ **Wet Pipe Sprinkler System Product Data**

*Remarks: See Submittal Review from Webb Enginnering.

c: **Kelvin Patel**
Kpatel@cannondesign.com

[X] ***Reviewed**

[X] ***No Exceptions Taken -**

[X] ***Amend and Resubmit**

[X] ***Make Corrections As Noted, No Resubmittal Required**

Corrections or comments made on shop drawings during this review do not relieve contractor from compliance with requirements of drawings and specifications. This check is only for review of general conformance with the design concept of project and general compliance with information given in contract documents. Contractor is responsible for: confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordinating his work with that of all other trades; and performing his work in a safe and satisfactory manner.

WEBB
ENGINEERING
SERVICES INC.

1400 S. 3rd Street, Suite 201
St. Louis, Missouri 63104
Phone: (314) 588-0600
Fax: (314) 588-0604

Letter of Transmittal

To: wtashop@wmtao.com

From: Mike Whitworth

Date: December 20, 2016

Re: Webster University ISB

WES No: 607

☐ For your Files ☐ For Review ☐ Please Comment ☐ Please Reply

Item No.	Description	No. of Copies	Date
1	Shop Drawing Review – (213113-015) 211313 Wet Pipe Sprinkler System	1	12/20/16

•Signature: Mike Whitworth

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The review of this submittal is limited to the general conformance with the designated design concept and intent of this project and with the general compliance of the information provided in the contract documents. All comments, remarks and notations made on the submittal(s) as a result of this review do not relieve the contractor from full compliance with requirements of the contract documents. Approval for a specific item shall not include approval of an assembly of which the item is not a component. The contractor is solely responsible for rough-in and installation confirming and correlating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordination of this work with that of other trades on this project; and in a safe and satisfactory manner. All work shall be installed in full compliance with the manufacturer's recommendation, Federal, State and Local rules and regulation and the Authority Having Jurisdiction (AHJ) and applicable adopted codes and standards.

PROJECT NAME: Webster University I
LOCATION: St. Louis Missouri
CLIENT PROJ. NO.: N/A
WES PROJ. NO.: 607
SPECIFICATION SECTION: 211313 Wet Pipe Sprinkler System
SUBMITTAL ITEM: See Below -

CONTRACTOR: J.F. Ahern Co.
CTR. SUBMITTAL #: 21 1313-015
SUBMITTAL DATE: November 29, 2016
DATE RECEIVED: December 07, 2016
RECEIVED VIA: E-Mail
RECEIVED FROM: WTA
DATE RETURNED: DECEMBER 20, 2016
RETURNED VIA: E-MAIL
RETRURNED TO: WTASHOP@WMTAO.COM

STATUS KEY:

NO EXCEPTION TAKEN
MAKE CORRECTIONS NOTED, NO RESUBMITTAL:
AMEND AND RESUBMIT
REJECTED, SEE REMARKS:
REVIEWED ONLY

NEC	MCN	AAR	REJ	REV	ITEM	REMARKS
Pages numbers have been added to cut sheets for referencing						
X					Page 001 Schedule 10 Pipe Various Manufacturers	
X					Page 002 Schedule 40 Pipe Various Manufacturers	
X					Pages 003 – 004 Test and Drain Valve AGF Manufacture ring Model – 1011A	
X					Pages 005 – 006 Backflow Preventer Zurn Industries Model – 350A	
X					Pages 007 – 008 Standard Duty Loop Hanger Caddy Model – 115 Series	

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X					Pages 009 – 010 Universal Beam Clamp Caddy Model – 300 Series	
X					Pages 011 – 016 Carbon Steel Anchor Screw Hilti Model – 3.3.5 KWIK HUS-EZ (KH-EZ1)	
X					Page 017 Riser Clamp PHD Manufacturing Model – Fig. 550-551-553	
X					Page 018 Universal Restraining Strap Afcon Model - 162	
X					Pages 019 – 027 Sleeve Expansion Anchors Powers Fasteners Model – Lok-Bolt Hex Head and Rod Hanger	
X					Pages 028 – 031 Strut Channel Gregory Strut Products Model – G712OS, G712A, G5820S, G582A and G1320OS	
X					Page 032 Surge Restraint 115 Caddy Model – SR6	
X					Page 033 Screw Anchor/Hanger ITW Model – Sammy X-Press	
		X			Pages 034 – 039 Quick Response Dry Pendent Sprinkler Viking Model - SIN Not Specified	1. SIN numbers listed in submittal (VK172, VK176, VK180 on pages 037/038) is not listed on the FP drawings in the Sprinkler schedule.
X					Pages 040 -043 Microfast Quick Response Upright Sprinkler Viking Model – SIN VK300	
		X			Pages 044 -049 Microfast Quick Response Pendent Sprinkler Viking Model – SIN VK302	1. SIN number listed in submittal (VK302 on pages 047/048) is not listed on the FP drawings in the Sprinkler schedule.

X					Pages 050 – 055 Microfast Quick Response Horizontal Sidewall Sprinkler Viking Model – SIN VK305	
X					Pages 056 – 059 Microfast Quick Response Upright Sprinkler Viking Model – SIN VK350	
		X			Pages 060 – 065 Microfast Quick Response Pendent Sprinkler Viking Model – SIN VK352 (K8.0)	1. SIN number listed in submittal (VK352 on pages 063/064) is not listed on the FP drawings in the Sprinkler schedule.
		X			Pages 066 – 071 Microfast Quick Response Pendent Sprinkler Viknig Model – SIN VK352 (K8.0)	1. SIN number listed in submittal (VK352 on pages 069/070) is not listed on the FP drawings in the Sprinkler schedule.
X					Pages 072 – 077 Mirage Standard and QR Concealed Pendent Sprinkler Viking Model – SIN VK462	
X					Page 078 Spare Sprinkler Head Cabinet FPPI Model – Not indicated	
X					Page 079 – 089-091 Spare Sprinkler Head Cabinet TYCO Model – Not Indicated	
X					Pages 080 – 088 Sprinkler Escutcheons Viking Model -	
X					Pages 092 – 094 Sprinkler Guards Viking Model – D-1	
X					Pages 095 – 100 Standard / QR Extended Coverage Upright Sprinkler Viking Model – SIN VK532	
X					Pages 101 – 106 Standard / QR Extended Coverage Pendent Sprinkler Viking Model – SIN VK534	

X					Pages 107 – 112 Mirage QR Extended Coverage Concealed Pendent Sprinkler Viking Model – SIN VK634	
		X			Pages 113 – 120 Concealed Dry Pendant Sprinkler Reliable Model – G5-56 Dry (SIN RA5114)	1. Manufacturer and model/SIN number listed in submittal is not listed on the FP drawings in the Sprinkler schedule. 2. Color/finish of cover plate to be submitted to the Architect for review and approval.
X					Pages 121 - 124 Flexible Coupling Victaulic Model – Style 75	
X					Pages 125 - 128 Reducing Coupling Victaulic Model – Style 750	
X					Pages 129 – 131 FireLock Fittings Victaulic Model – Fire lock	
X					Pages 132 – 134 FireLock Rigid Coupling Victaulic Model – Style 005H	
X					Pages 135 – 136 Fire lock Flange Adapter Victaulic Model – Style 744	
X					Pages 137 – 144 Mechanical T Bolted Branch Outlets Victaulic Model – Styles 920 and 920N	
X					Pages 145 – 149 Firelock Rigid Coupling Victaulic Model – Style 009N	
X					Pages 150 – 151 Threaded Mechanical Branch Tee Anvil Model – Fig. MT-30	
X					Pages 152 – 153 Grooved Welded Steel Pipe Outlets Vandewater International Inc. Model - Various	
X					Pages 154 – 155 Welded Steel Pipe Outlets Vandewater International Inc. Model - Various	

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X					Page 156 DI Threaded Fitting – 90 Elbow Anvil Model – Fig 3201	
X					Page 157 DI Threaded Fitting – 45 Elbow Anvil Model – Fig 3202	
X					Page 158 DI Threaded Fitting – Reducing 90 Elbow Anvil Model – Fig 3201R	
X					Page 159 DI Threaded Fitting – Straight T Anvil Model – Fig 3205	
X					Pages 160 - 161 DI Threaded Fitting – Reducing T Anvil Model – Fig 3205R	
X					Page 162 DI Threaded Fitting Anvil Model – Bull Head T	
X					Page 163 DI Threaded Fitting Cross Anvil Model - 3207	
X					Page 164 DI Threaded Fitting Anvil Model – 3221R	
X					Page 165 DI Threaded Fitting Anvil Anvil Model - 3121	
X					Page 166 DI Threaded Fitting Cap Anvil Model - 3224	
X					Page 167-168 DI Threaded Fitting Bushing Anvil Model - 3283	

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				X	Pages 169 – 183 Flexible Sprinkler Hose Victaulic Model – Series AH2 Bracket AB1, AB7 and AB7 Adjustable	1. This product is not listed in the construction documents for use on this project. Contractor has elected to incorporate into the delegated design.
X					Pages 184 – 185 Water Flow Detector System Sensor Model – WFD Series	
X					Pages 186 – 192 Supervisory Switch Potter Electrical Model – PCVS Series	
	X				Pages 193 – 194 Electric Bell Potter Electric Model – Not Indicated	1. Specified to be 10 inch diameter. Refer to specification section 211313, part 2.6, B4 and B-7.
X					Page 195 Service Gauge Ashcroft Model – 35W1005PH02LXUL300	
X					Pages 196 – 199 Intumescent Sealent STI Model - Series LCI	
X					Page 200 Fire Pump Suction and Discharge Gauges Alenco Series AG-1000L	
X					Page 201 Suction and Discharge Gauge Assembly A-C Fire Pump systems Model – Not Indicated	
	X				Pages 202 – 203 Fire Pump Test Header Potter Roemer Model – 5864-x-x-6-D-NST	1. Assembly to be mounted vertically, in space available.
Note: Fire protection drawings list sprinkler Viking model Mirage, SIN VK464 (31 total) and Viking model Dry, Sin VK194, (24 total) in the Sprinkler Schedule. These two sprinkler heads are not included in this submittal.						

REVIEWED BY: Michael R. Whitworth DATE: December 20, 2016

THESE COMMENTS ARE TO BE ATTACHED TO ALL COPIES OF THE SHOP DRAWING REFERENCED ABOVE.

CANNONDESIGN

SUBMITTAL IDENTIFICATION SHEET

To be completed by Contractor/CM

WEBSTER UNIVERSITY ISB
PROJECT NAME

8274 BIG BEND BLVD
ADDRESS

NUMBER

WEBSTER UNIVERSITY
OWNER

CANNON DESIGN
ARCHITECT / ENGINEER

Joe Voypick
SUBMITTED BY

211313-015
CONTRACTOR / CM SUBMITTAL NO.

CANNON DESIGN SUBMITTAL NO.

DRAWING / DETAIL REFERENCE

211313
SPECIFICATION SECTION / PARAGRAPH

Ahern Fire Protection
MANUFACTURER / SUPPLIER

ITEM / PRODUCT ID

REQUIRED DATE

PRIORITY

◯ CRITICAL

ITEM BEING SUBMITTED (check only one)

- ◯ Shop Drawings
- ◯ Samples (_____ copies)
- ◯ LEED Submittal
- ◯ Certification / Qualifications
- ◯ Record Documents
- ◉ Product Data
- ◯ Coordination Drawing
- ◯ Calculations
- ◯ Schedules
- ◯ O&M Manuals
- ◯ Other _____

ITEM BEING SUBMITTED FOR (check only one)

◉ Action ◯ Information Only ◯ Record

REMARKS OR DEVIATIONS

CONTRACTOR / CM CERTIFICATION
(SUBMITTALS NOT CERTIFIED WILL BE RETURNED WITHOUT REVIEW)

PARIC

PARIC CORPORATION
SUBMITTAL STAMP

THIS SHOP DRAWING HAS BEEN REVIEWED BY PARIC CORPORATION

Subcontractor remains responsible for dimensions, quantities, coordination with other trades and compliance with contract documents.

By:
Devin D. Gates

Joe Voypick
REVIEWED BY

11/30/16
DATE

To be completed by Reviewer

21 1313-015
CANNON DESIGN SUBMITTAL NUMBER

11/30/16
RECEIVED DATE

- ◯ **A. No Exceptions Taken**
  No further review of submittal is required.
- ◯ **B. Make Corrections Noted**
  Incorporate corrections in work; resubmission is not required.
- ◯ **C. Revise and Resubmit**
  Revise as noted, and resubmit for review.
- ◯ **D. Rejected**
  Submittal is not in compliance with Contract Documents; provide new submittal.
- ◯ **E. For Record / Information Only**
  Submittal was reviewed for Record / Information purposes only.
- ◯ **F. Not Required for Review**
  Submittal is not required by Contract Documents and has not been reviewed.

Review is for conformance with the design concept of this project and for general compliance with contract documents. Contractor is responsible for quantities, dimensions and compliance with contract documents and for information that pertains to fabrication processes, construction techniques and coordination of this work with all trades which will be affected thereby. This review is null and void if submittal deviates from contract documents and does not indicate or note deviations.

A/E COMMENTS ◯ See attached sheet(s) for additional comments

REVIEWED BY

DATE

77 Westport Plaza
Suite 250
St. Louis, MO 63146

TRANSMITTAL

No. 15051-0349

Paric Corporation

PROJECT: 15051-Webster University Interdisciplinary Science Building

DATE: 11/29/2016

TO: Cannon Design
1100 Clark Ave
St Louis MO 63102

Fax;
314-241-2203

RE: Wet Pipe Sprinkler System Product Data

ATTN: Kelvin Patel

JOB: 15051

WE ARE SENDING:	SUBMITTED FOR:	ACTION TAKEN:
☐ Shop Drawings	☑ Approval	☐ Approved as Submitted
☐ Letter	☐ Your Use	☐ Approved as Noted
☐ Prints	☐ As Requested	☐ Returned After Loan
☐ Change Order	☐ Review and Comment	☐ Resubmit
☐ Plans		☐ Submit
☐ Samples	**SENT VIA:**	☐ Returned
☐ Specifications	☐ Attached	☐ Returned for Corrections
☑ Other: Product Data	☐ Separate Cover Via:	☐ Due Date:

Item	*Package*	*Code*	*Rev.*	*Copies*	*Date*	*Description*	*Status*
Submittal		211313-015	1		11/29/2016	Wet Pipe Sprinkler System Product Data	Submitted

NOTES:

CC:

Signed: _____

Devin Gates